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Please replace the paragraphs beginning on page ~~8~~ line ~~8~~ and ending on page ~~8~~ line 11 4-8-08  
TM  
with the following amended paragraphs:

Once the under-reaming arms 4 ~~9~~ extend into the open hole below the previous casing the cutting structure will enable the hole to be opened up further to enable the arms ~~9~~ to reach their fully expanded position as shown in Figs. 2 and 3.